GENERAL INSTALLATION/SPECIFICATION GUIDE



Please Note!!

Tools Required For Assembly

fmm & 5mm allen wrenches. #2 Phillips & #2 Square screw driver. 1/4" x 20 thread tap.

Step 1:

(A) Slide brackets into rail, recommended maximum spacing 32 inches apart. Pre-drill holes in wood if needed and screw brackets in place.



Aluminum Rail Rod

Horizontal Bracket (Roller type) *

Vertical Bracket (Roller type)



Vertical Bracket (Hook type)



End View



(B) Use the splice kit to connect rails together. (If applicable)

Rolled steel pin

Alignment Pin & Bar inserted into rail to connect another section of rail

(C) Tap the end of the rail with a ¼" x 20 tap (not supplied) to screw in the end stop finial (done before installation of rail). Install end stop with screw provided.

Note: Leave at least a 7 inch clearance above the rail for the top guide hardware to operate properly, and allow the

ladder to move against the wall for storage.



Pre drill 23/64" holes for rung support rods below rung and screws for rung installation



Install rung with screws provided #8x2",

Install rung support rods

Step 3:

Drill holes and install top guides to ladder centering the top dowel (top dowel recommended) of the ladder. The placement of the holes will allow a small adjustment of height of ladder, either up or down.



Top Turned Rung

16-1/4" long x 1-1/4"Dia., 7/8" Dia. ends. 14-3/8" Inside Width Unfinished



Install Top Turned Rungs
Use a forstner bit, drill 7/8" hole part way
through for the turned rungs



Step 5:

Line up bottom rollers vertical to the floor when ladder is in the climbing position pre-drill holes and install bottom rollers.



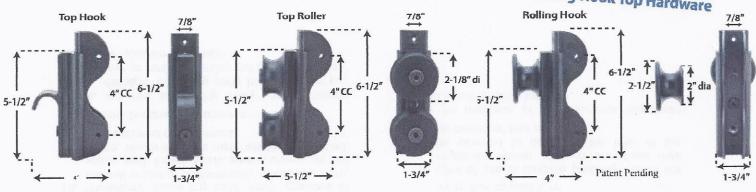
Ladder in the climbing position



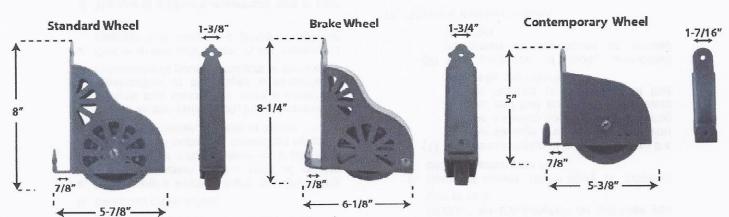
Ladder in the stored position

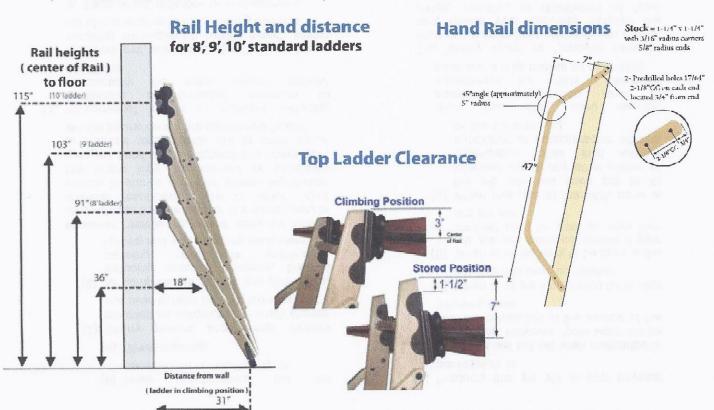
Top Ladder Hardware

Patent Pending - Exclusive Patent on Rolling Hook Top Hardware



Bottom Ladder Hardware



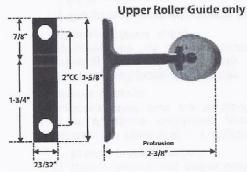


Curved rail radius dimensions 1-3/8" Hook top Hardware cannot be used with curved rails! Bracket Rail Diameter = 1" 90° Rail Bracket -

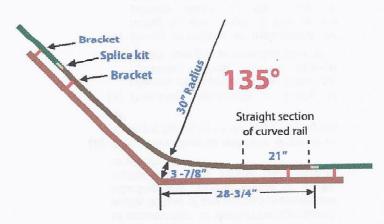
Straight section of curved rail



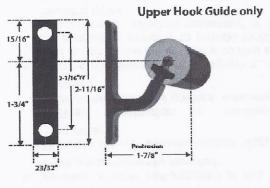
Rail Bracket - Vertical Roller type



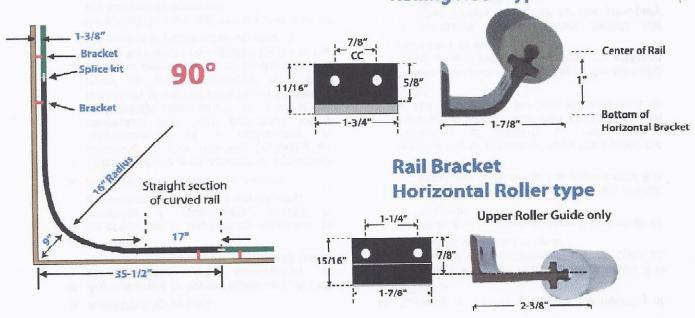
Rail Bracket - Vertical Hook or Rolling Hook type



38"

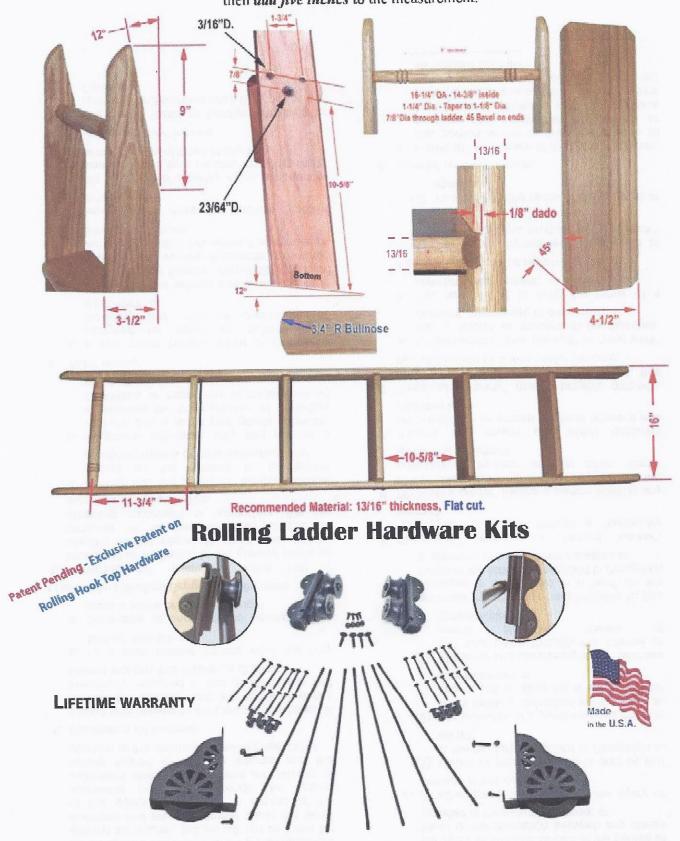


Rail Bracket - Horizontal Rolling Hook type



Make your own Ladder

To determine length of ladder: Measure from the center of rail to the floor, then add five inches to the measurement.



Rolling Door Instructions

Roller Strap Installation

- Install the roller straps onto the top edge of the door. The location of these straps is critical for the proper, safe use of the rolling door.
- 2. The distance between the top of the door and the outer diameter of the back of the wheel (measured from the back of the door) should be 13/16" 7/8" (this will achieve approximately 3/32" gap between the top of the door and the rail when these measurements are achieved).
- 3. Using the screws provided attach the strap to the door. It is very important that the screws are installed into solid wood, not hollow-core doors with thin veneer skins. It is also recommended that you predrill the screw holes. Make sure that proper vertical alignment of the strap is achieved before fastening the strap to the door.

Rail Installation

- The location of the rail is dependent on the height of the door, desired gap between the floor and bottom of door and desired overlay of top of the door to door opening.
- 2. Recommended spacing for the wall mounted brackets is 16"
- 3. The <u>Short Bracket</u> will accommodate doors up to 1-1/2" thick, the <u>Long Bracket</u> will accommodate doors up to 2-1/4" thick.
- 4. Wall brackets must be mounted securely into the studs behind the sheetrock. If the brackets are to be mounted to the moulding surrounding the opening, the moulding must be firmly secured to the wall framework.

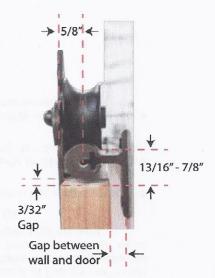
End Stops and Center Guide (floor mounted & wall mounted)

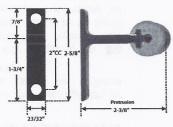
- 1. After installing the door onto the rail, slide the door to the desired opened position.
- 2. Install the End Stop bracket to the floor or wall so that the door stops in the desired opened position.
- Install the Center Guide bracket so that the door will always be captured by this bracket in the fully opened and fully closed position.
- 4. Repeat step #2 for installation of the other End Stop bracket when the door is in the closed position.

Dimensional Specifications

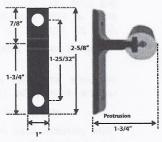
Gap between the wall and the door Using the Short Bracket: Door thickness – 1-7/8" = gap Using the Long Bracket: Door Thickness – 2-1/2" = gap







Long Bracket



Short Bracket

